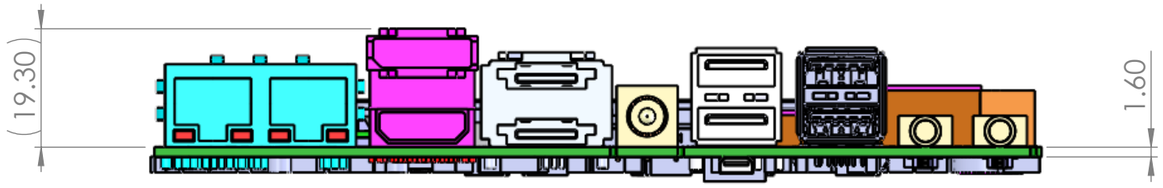

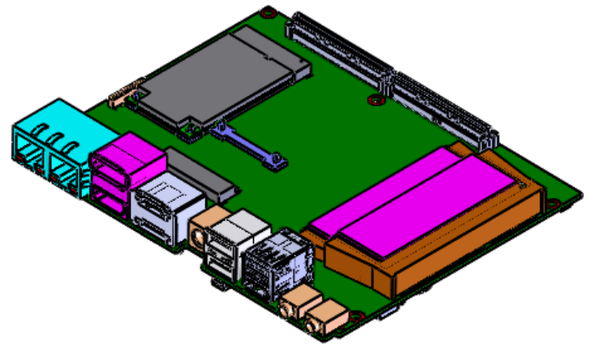

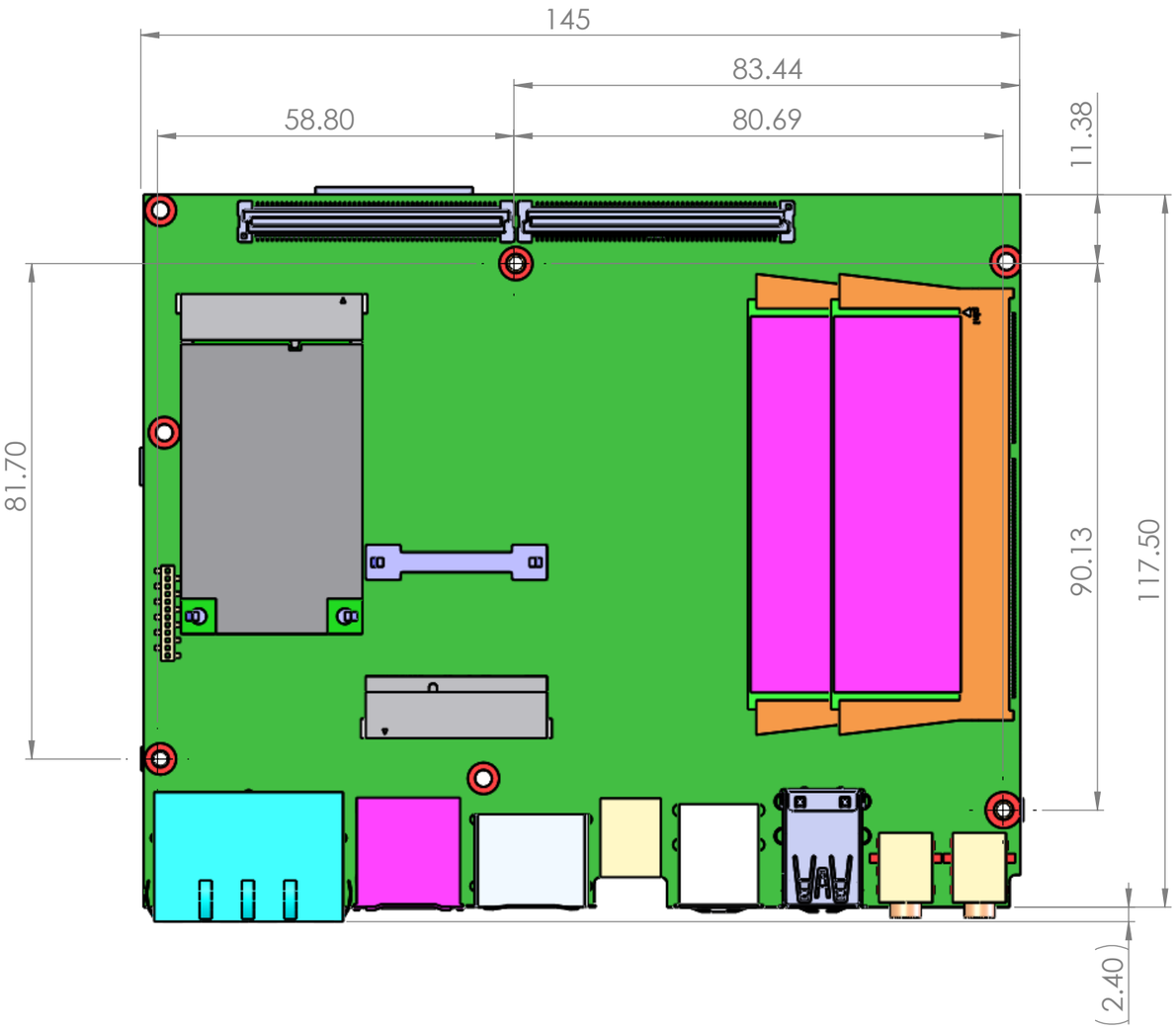

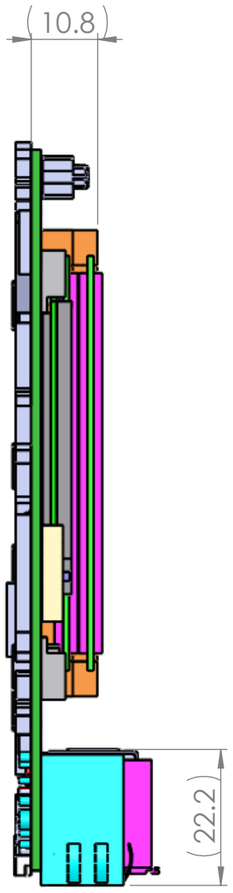

NOTE:
1. THIS IS A REDUCED DIMENSIONS DRAWING, SEE TABLE FOR APPROPRIATE 3D MODEL
2. FINISH: N/A

3	
2	
1	

COMPULAB MECHANICAL DIVISION STANDARD PRODUCTION PROCEDURES

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UNLESS OTHERWISE SPECIFIED:

MATERIAL: N/A

FINISH: SEE NOTES

SURFACE ROUGH. N8

SCALE 1:2

MACHINING REQUIREMENTS
BREAK SHARP CORNERS AND EDGES 0.3 mm
FILLET RADIUS 0.4 mm
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MAJOR DIA

GENERAL TOLERANCES:

0 - 30	±0.2	ANGLES	±0.5°
30 - 500	±0.3	HOLES 0 - 10	+0.2 / -0.05
500 - 1000	±0.5	HOLES 10+	GEN. TOL
1000 +	±1	BETWEEN HOLES	±0.05

DIMENSIONS IN MM. DO NOT SCALE DWG
DIMENSIONS APPLY BEFORE COATING

	NAME	DATE
DRAWN	YOAV M.	28.02.2013
DESIGNED	COMPULAB	28.02.2013
CHECKED	YOAV M.	28.02.2013
APPROVED		
PROD.ENG		
MFR.ENG		
Q.A.		

THIS PART SHOULD BE MANUFACTURED TO COMPLY WITH RoHS DIRECTIVE

CompuLab Ltd, P.O.Box 687, Yokneam Elite, ISRAEL 20692

TITLE: SBC-IPC

PROJECT

Next Assembly

SIZE A3 | DWG. NO. | REV 1.0

SH 1 OF 1